

Work Order ID 78455

January-10-12 9:29:20 AM

Ship  
JAN 25

\*78455\*

Page 1

Item ID: D206-642-311BL

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Skidtube LH

Stop

\*NS2\*

Start Date: 10/01/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 12/01/10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

~~SP~~ SP -

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D206-642

Rev N

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-311 CHG006

5

W 12.01.25 (1)  
JA B/MLS 12-1-17

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

SP 12-01-17

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

W 12.01.25 (1)

B78446

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 78455

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Item ID: D206-642-311BL

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH

Start Date: 10/01/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: _____								
	PPP Rev: <u>F</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*12/14/2012*

*12/11/25*

*MF 12-01-25*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311BL \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
 IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
 IPP Rev:L 08-09-29 as per DS19421 DD verified by:EC IPP Rev:M  
 as per REV.N DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	3.0000	1	1			
<b>*D206-642-341*</b>									<b>**</b>				
Replacement Skidtube													

Location	Loc Qty	Loc Code
FG081	1	
57156	0	
57160	0	
57161	0	
69950	1	
FG082	2	
36550	1	
69952	1	

D206-648-013

Manufactured No

110 Each 7.0000 1

**\*D206-648-013\***

GHW Modification

**\*\***

Location	Loc Qty	Loc Code
FG125	7	
71578	2	
75825	5	

ATTN: D3414-041 - BLUE

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311BI \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

D2932-1  
**\*D2932-1\***  
 Saddle LH Out, 206

Manufactured No 110 Each 6.0000 1

\*\*

*SP*

Location	Loc Qty	Loc Code
ST428	6	
71060	1	
72886	1	
73466	4	

*1*

BLUE  
 D2933-1  
**\*D2933-1\***  
 Saddle LH In, 206

Manufactured No 110 Each 1.0000 1

\*\*

*SP*

Location	Loc Qty	Loc Code
ST421	1	
71062	1	

*1*

BLUE  
 D2938-1  
**\*D2938-1\***  
 Saddle LH Out, 206

Manufactured No 110 Each 1.0000 1

\*\*

*SP*

Location	Loc Qty	Loc Code
ST428A	1	
71058	1	

*1*

BLUE  
 D2939-1  
**\*D2939-1\***  
 Saddle LH In, 206

Manufactured No 110 Each 1.0000 1

\*\*

*12/1/12*

Location	Loc Qty	Loc Code
ST428A	1	
71056	1	

*1*

BLUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311RI \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

959.0000

8

8

**\*AN3-41A\***

Bolt

\*\*

SP.

Location

Loc Qty

Loc Code

ST354

959

119042

959

8x

D2652

Manufactured

No

110

Each

991.0000

16

16

**\*D2652\***

Bushing

\*\*

SP.

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

947

73834

15

73836

36

76132

96

76133

400

77135

400

160x

MS21042L3

Purchased

No

110

Each

6,089.000

8

8

**\*MS21042L3\***

Nut

\*\*

SP.

Location

Loc Qty

Loc Code

ST300

6089

117441

16

117885

32

118451

5

118927

3

119017

5559

119075

474

8x

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

**\*AN960JD10\***

Washer

\*\*

11/20/12 SP.

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Shop Packet Print

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

\*78455\*

Parent Item: D206-642-311BL

\*D206-642-311RI \*

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-10A	Purchased	No	110	Each	634.0000	4	4
<div style="display: flex; justify-content: space-between;"> <span><b>*AN5-10A*</b></span> <span>**</span> <span>SP</span> </div>							
Bolt							

Location	Loc Qty	Loc Code
ST337	634	
118191	80	
<del>119547</del>	454	
119981	100	

AN5-11A	Purchased	No	110	Each	1,251.000	4	4
<div style="display: flex; justify-content: space-between;"> <span><b>*AN5-11A*</b></span> <span>**</span> <span>SP</span> </div>							
Bolt							

Location	Loc Qty	Loc Code
ST337	1251	
118191	13	
119512	1238	

AN960JD516	NAS1149D0563J	Purchased	No	110	Each	0.0000	8	8
<div style="display: flex; justify-content: space-between;"> <span><b>*AN960.ID516*</b></span> <span>**</span> <span>M118206 SP</span> </div>								
Washer								

AN4-6A	Purchased	No	110	Each	3,572.000	12	12
<div style="display: flex; justify-content: space-between;"> <span><b>*AN4-6A*</b></span> <span>**</span> <span>M119017 SP</span> </div>							
Bolt							

Location	Loc Qty	Loc Code
ST356	3572	
119017	3572	

AN960JD416	*NAS1149D0463J	Purchased	No	110	Each	0.0000	25	25
<div style="display: flex; justify-content: space-between;"> <span><b>*AN960.ID416*</b></span> <span>**</span> <span>M119075 SP</span> </div>								
Washer								

12-01-17

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311BL \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

7,915.000

12

12

**\*MS21042L 4\***

Nut

\*\*

*SP*

Location

Loc Qty

Loc Code

ST300

7915

117441

51

117601

342

118451

133

119017

2389

119075

5000

*AX*

D3407-043

Manufactured

No

110

Each

20.0000

1

**\*D3407-043\***

Tow Ring

\*\*

*SP 12/1/12*

Location

Loc Qty

Loc Code

ST463

18

68339

2

74519

16

ST464

2

68339

0

71040

1

72513

1

*1*

BLUE

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311RI \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

79.0000

1

**\*D3456-1\***

\*\*

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

50

77486

50

ST044

22

66848

3

71165

2

73493

17

D3457-1

Manufactured No

110 Each

44.0000

2

**\*D3457-1\***

\*\*

Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

34

67779

1

71849

3

76231

30

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78455

**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311BL \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,058.000

1

1

**\*MS21043-4\***

\*\*

SP

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

548

119309

52

119546

496

1x

AN4C5A

Purchased

No

110

Each

399.0000

1

1

**\*AN4C5A\***

\*\*

SP

BOLT

Location

Loc Qty

Loc Code

FP002

19

112243

19

ST355

380

112243

280

119017

100

1x

AN960C416

NAS1149C0463  
R

Purchased

No

110

Each

0.0000

1

1

**\*AN960C416\***

\*\*

m117735 SP

washer

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311RI \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

59.0000

1

**\*D3413-1\***

Ring

\*\*

Location

Loc Qty

Loc Code

ST420

2

66387

1

70773

1

ST464

55

73822

3

75478

52

ST473

2

71041

2

BLUE

D2712

**\*D2712\***

Set Screw

Manufactured No

110 Each

1,642.000

10

10

\*\*

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1592

76065

1592

D2934

**\*D2934\***

Saddle Spacer

Manufactured No

110 Each

60.0000

2

2

\*\*

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

54

74501

19

74883

35

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*78455\***

Parent Item: D206-642-311BL

**\*D206-642-311BL \***

Parent Item Name: Skidtube LH

Start Date: 10/01/2012

Required Date: 25/01/2012

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

56.0000

2

2

**\*D2935\***

Saddle Spacer

\*\*

SP12-01-17

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	6	
31793	6	
ST021	50	
74503	20	2X
74882	30	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

ITEM	QTY -311*	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG <sup>(1)</sup>
2B					14			4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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